SATCO®

80/1163 Black   80/1466 White

Satco step-on button cord switch installation instructions

1. Slit wire 2 1/2" (figure 1).
2. Cut ¾" notch on smooth wire (figure 1).
3. Strip wire 3/8" on both ends (figure 1).
4. Insert stripped end of wires into opposite sides of switch (figure 2).
5. Place switch with wires attached in base as shown (figure 3).
6. Attach 2 strain release clamps to base (figure 4).
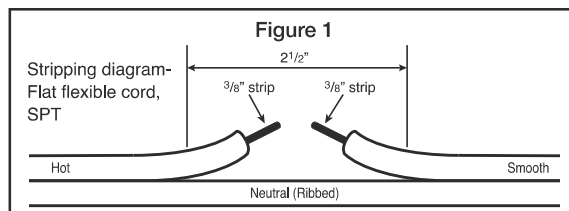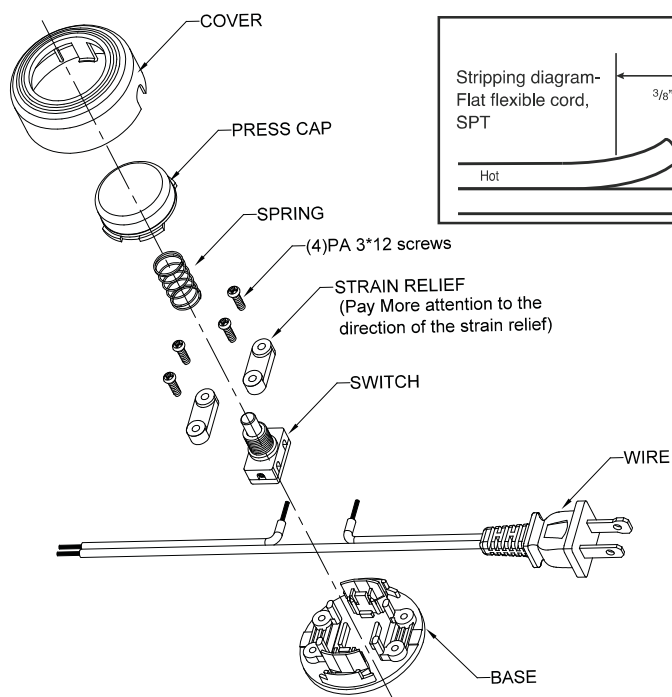7. Slide spring, cap and cover over switch and onto base.

COVER

PRESS CAP

SPRING

(4)PA 3*12 screws

STRAIN RELIEF
(Pay More attention to the direction of the strain relief)

SWITCH

WIRE

BASE

Figure 1

Stripping diagram-
Flat flexible cord,
SPT

2¹/₂"

³/₈" strip   ³/₈" strip

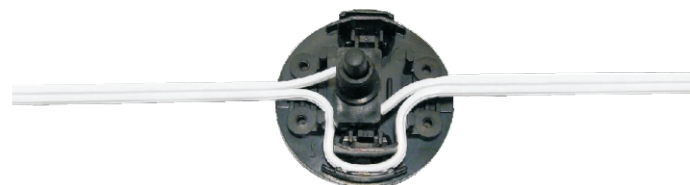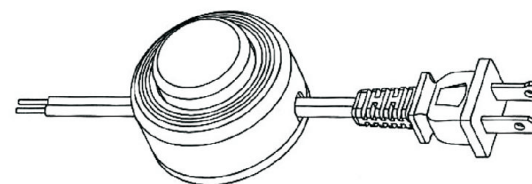Hot   Smooth

Neutral (Ribbed)

Figure 2

Figure 3

Figure 4

Rating: 1A 250VAC / 2A 125VAC

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